



SECTION 13 – LCD UPPER SILL INSTALL

REVISION TABLE

Revision	Date	Subject of revision	Authoring	Approval
R00	04 MAR 2020	INITIAL RELEASE		
R01	15 SEP 2020	PL TEMPLATE UPDATED ITEM 1120: 10S5307F120-220 REPLACED BY 10S5307F120-250 ITEM 1052: QTY MODIFIED		



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ITEM	PART NUMBER	REV	DESCRIPTION	QTY	UNIT	MATERIAL	DIMENSIONS	PL REV
1052	- - 13S53371229-208	-	GUSSET	7	EA	-	-	R01
1053	- - 13S53371229-210	-	GUSSET	1	EA	-	-	-
1054	- - 13S53371232-212	-	GUSSET	6	EA	-	-	-
1055	- - 13S53371232-218	-	GUSSET	2	EA	-	-	-
1056	- - 13S53371282-200	-	FILLER SEAL DEPR.	1	EA	-	-	-
1057	- - 13S53371282-201	-	FILLER SEAL DEPR.	1	EA	-	-	-
1058	- - 13S53371283-200	-	CORNER ANGLE	1	EA	-	-	-
1059	- - 13S53371283-201	-	CORNER ANGLE	1	EA	-	-	-
1060	- - 13S53371284-201	-	SEAL DEPR. SUPP. UPR	1	EA	-	-	-
1061	- - 13S53371284-202	-	SEAL DEPR. SUPP. UPR	1	EA	-	-	-
1062	- - 13S53371284-203	-	SEAL DEPR. SUPP. UPR	1	EA	-	-	-
1063	- - ASI-0389-2500-227-204	-	SEAL DEPRESSOR	1	EA	-	-	-
1063	ALT - 13S53371284-204	-	SEAL DEPRESSOR	1	EA	-	-	-
1064	- - ASI-0389-2500-227-205	-	SEAL DEPRESSOR	1	EA	-	-	-
1064	ALT - 13S53371284-205	-	SEAL DEPRESSOR	1	EA	-	-	-
1065	- - 13S53371284-206	-	SEAL DEPR. SUPP. UPR	1	EA	-	-	-
1066	- - 13S53371284-207	-	SEAL DEPR. SUPP. UPR	1	EA	-	-	-
1067	- - 13S53371284-216	-	SUPPORT	1	EA	-	-	-
NONE	- - NAS1398D5A2	-	BLIND RIVET	30	EA	-	-	R01
NONE	- - NAS1398D5A3	-	BLIND RIVET	35	EA	-	-	R01
1070	- - NAS1473C3	-	NUT PLATE	4	EA	-	-	-
1071	- - NAS1473C4	-	NUT PLATE	3	EA	-	-	-
1072	- - NAS679C4M	-	NUT	141	EA	-	-	-
1073	- - NAS6804A6	-	SCREW	67	EA	-	-	-
1074	- - NAS6804A7	-	SCREW	4	EA	-	-	-
1075	- - NAS8804-A8	-	SCREW	35	EA	-	-	-
1076	- - NAS8804-A6	-	SCREW	35	EA	-	-	-
NONE	- - NTA11151-5K3	-	HI-LOK BOLT	62	EA	-	-	R01
NONE	- - NTA11151-5K4	-	HI-LOK BOLT	26	EA	-	-	R01
NONE	- - NTA11151-5K5	-	HI-LOK BOLT	5	EA	-	-	R01
NONE	- - NTA11151-6K3	-	HI-LOK BOLT	19	EA	-	-	R01
NONE	- - BACB30MY6K4	-	HI-LOK BOLT	63	EA	-	-	R01
NONE	ALT - NTA11151-6K4	-	HI-LOK BOLT	63	EA	-	-	R01
NONE	- - NTA11151-8K4	-	HI-LOK BOLT	1	EA	-	-	R01
NONE	- - NTA11151-8K5	-	HI-LOK BOLT	13	EA	-	-	R01
NONE	- - NTA11151-8K6	-	HI-LOK BOLT	1	EA	-	-	R01
NONE	- - BACB30MY8K7	-	HI-LOK BOLT	9	EA	-	-	R01
NONE	ALT - NTA11151-8K7	-	HI-LOK BOLT	9	EA	-	-	R01
NONE	- - BACB30NW10K7	-	HI-LOK BOLT	4	EA	-	-	R01
NONE	ALT - NTA11153-10K7	-	HI-LOK BOLT	4	EA	-	-	R01
NONE	- - NTA11153-6K4	-	HI-LOK BOLT	2	EA	-	-	R01
NONE	- - NTA11153-8K3	-	HI-LOK BOLT	30	EA	-	-	R01
NONE	- - NTA11153-8K5	-	HI-LOK BOLT	5	EA	-	-	R01
NONE	- - NTA11153-8K6	-	HI-LOK BOLT	12	EA	-	-	R01
NONE	- - NTA11153-8K7	-	HI-LOK BOLT	19	EA	-	-	R01
NONE	- - NTA11153-8K8	-	HI-LOK BOLT	5	EA	-	-	R01
NONE	- - NTA11153-8K9	-	HI-LOK BOLT	8	EA	-	-	R01
1094	- - NTA11158-4-7	-	BOLT	6	EA	-	-	R01
1095	- - BACW10BP4APU	-	WASHER	141	EA	-	-	-
1095	ALT - NTA11551-4APU	-	WASHER	141	EA	-	-	-
NONE	- - NTA11752-10	-	COLLAR	4	EA	-	-	-
NONE	- - NTA11752-5	-	COLLAR	93	EA	-	-	-
NONE	- - NTA11752-6	-	COLLAR	84	EA	-	-	-
NONE	- - NTA11752-8	-	COLLAR	103	EA	-	-	-
1100	- - NTA19250AK08B08	-	SHIM	4	EA	-	-	-
1101	- - NTA19250BF06C09	-	SHIM	2	EA	-	-	-
1103	- - NTA19251-16B022	-	SHIM	1	EA	-	-	-
1104	- - NTA19251-22D022	-	SHIM	1	EA	-	-	-
1105	- - NTA19251-24D211	-	SHIM	1	EA	-	-	-
1106	- - NTA19251-25C385	-	SHIM	3	EA	-	-	-
1107	- - NTA19251-25C436	-	SHIM	1	EA	-	-	-
1108	- - NTA19251-25C487	-	SHIM	1	EA	-	-	-



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ITEM	PART NUMBER	REV	DESCRIPTION	QTY	UNIT	MATERIAL	DIMENSIONS	PL REV
1109	- - NTA19251-25C492	-	SHIM	1	EA	-	-	-
1110	- - NTA19251-37C122	-	SHIM	1	EA	-	-	-
1111	- - NTA19251-42C130	-	SHIM	1	EA	-	-	-
1112	- - NTA19251-42C385	-	SHIM	3	EA	-	-	-
1113	- - NTA19251-42C436	-	SHIM	1	EA	-	-	-
1114	- - NTA19251-42C492	-	SHIM	1	EA	-	-	-
1115	- - NTA19251-42C520	-	SHIM	1	EA	-	-	-
1116	- - NTA19251-48B075	-	SHIM	1	EA	-	-	-
1117	- - NTA19251-72C110	-	SHIM	1	EA	-	-	-
1118	- - NTA192556B06K017	-	RADIUS FILLER	4	EA	-	-	-
1119	- - NTA192556B06K061	-	RADIUS FILLER	4	EA	-	-	-
1120	- - 10S5307F120-250	-	TEE EXTRUDED	2	EA	-	-	R01
1121	- - 13S5337F221-200	-	HINGE FITTING	1	EA	-	-	-
1122	- - 13S5337F221-202	-	HINGE FITTING	1	EA	-	-	-
1123	- - 13S5337F221-204	-	HINGE FITTING	1	EA	-	-	-
1124	- - 13S5337F221-206	-	HINGE FITTING	1	EA	-	-	-
1125	- - 13S5337F221-208	-	HINGE FITTING	1	EA	-	-	-
1126	- - 13S5337F221-210	-	HINGE FITTING	1	EA	-	-	-
1127	- - 13S5337F223-200	-	SHEAR FITTING	1	EA	-	-	-
1128	- - 13S5337F224-000	-	PLATE ASSY	1	EA	-	-	-
1131	- - 13S5337F224-200	-	UPR SILL STA5519-5707	1	EA	-	-	-
1132	- - 13S5337F224-202	-	UPR SILL STA5707-5967	1	EA	-	-	-
1133	- - 13S5337F224-204	-	UPR SILL STA5967-9020	1	EA	-	-	-
1134	- - 13S5337F224-206	-	UPR SILL STA9020-9548	1	EA	-	-	-
1135	- - 13S5337F224-208	-	UPR SILL STA9548-1076	1	EA	-	-	-
1136	- - 13S5337F224-210	-	CLIP	1	EA	-	-	-
1137	- - 13S5337F224-212	-	CLIP	1	EA	-	-	-
1138	- - P2F-00090-M9901	-	CLIP	4	EA	-	-	-
1140	- - 13S5337F224-216	-	CLIP	3	EA	-	-	-
1141	- - 13S5337F224-218	-	CLIP	2	EA	-	-	-
1142	- - 13S5337F224-220	-	CLIP	1	EA	-	-	-
1143	- - 13S5337F224-222	-	CLIP	1	EA	-	-	-
1144	- - P2F-00090-M9905	-	INTERCOSTAL AUX SILL	1	EA	-	-	-
1145	- - 13S5337F225-204	-	INTERCOSTAL AUX SILL	1	EA	-	-	-
1146	- - ASI-0389-2500-244-000	-	INTERCOSTAL AUX SILL	1	EA	-	-	-
1147	- - 13S5337F225-208	-	INTERCOSTAL AUX SILL	1	EA	-	-	-
1148	- - 13S5337F225-210	-	INTERCOSTAL AUX SILL	1	EA	-	-	-
1149	- - 13S5337F225-212	-	INTERCOSTAL AUX SILL	1	EA	-	-	-
1150	- - 13S5337F225-214	-	INTERCOSTAL AUX SILL	1	EA	-	-	-
1151	- - 13S5337F225-216	-	INTERCOSTAL AUX SILL	1	EA	-	-	-
1152	- - 13S5337F225-218	-	ANGLE	2	EA	-	-	-
1153	- - 13S5337F225-222	-	ANGLE	1	EA	-	-	-
1154	- - 13S5337F225-224	-	ANGLE	1	EA	-	-	-
1155	- - 13S5337F227-000	-	DUMPER ATT. ASSY	1	EA	-	-	-
1160	- - 13S5337F229-202	-	SEAL DEPRESSOR	1	EA	-	-	-
1161	- - 13S5337F230-200	-	FAIRING HINGE	1	EA	-	-	-
1162	- - P2F-00090-M9846	-	FAIRING HINGE	1	EA	-	-	-
1163	- - 13S5337F232-202	-	AUX SILL STR 3	1	EA	-	-	-
1164	- - 13S5337F302-206	-	ANGLE	10	EA	-	-	-
1166	- - 15S53572103-201	-	STRINGER CLIP	4	EA	-	-	-
1167	- - 13S5337F321-200	-	FRAME SEGMENT	1	EA	-	-	-
1168	- - 13S5337F321-202	-	FAIL SAFE ANGLE	1	EA	-	-	-
1169	- - 13S5337F322-200	-	INNER SKIN	1	EA	-	-	-
1170	- - 13S5337F322-202	-	EXTRUDED	2	EA	-	-	-
1171	- - 13S5337F322-204	-	INNER SKIN	1	EA	-	-	-
1172	- - 13S5337F323-208	-	GUTTER	1	EA	-	-	-

ABBREVIATIONS:	
ALT	ALTERNATIVE PART
RWK	REWORKED PART
RSD	RE-USED PART
LM	LOCALLY MANUFACTURED PART
TBD	TO BE DEFINED ON A/C

UNITS:	
EA	EACH
RAW	FROM RAW MATERIAL